












Fillamentum Fluorodur

Don't harm yourself:

-  avoid breathing of the released fumes
-  follow the 3D printing recommendation
-  harmful toxic fumes may be emitted when printing over the recommended temperature
-  the temperature of the nozzle should not exceed 290 °C
-  ventilate the room during printing
-  printer with air filtration is appropriate (for example ACF filters)

Don't ruin your printer:

-  avoid using stainless steel nozzle, but the brass one
-  stainless steel parts may corrode when printing over the recommended temperature
-  first heat up the bed, after temperature stabilization heat up the nozzle
-  reduce material delay in the nozzle at melting temperatures
-  clean the nozzle at the printing temperatures or lower - higher temperatures would cause degradation and possible release of harmful fumes

ENJOY YOUR PRINTING!