

Fillamentum Manufacturing Czech s.r.o.
nam. Miru 1217, 768 24 Hulin, Czech Republic
ID: 29233275, tel.: +420 720 060 947
e-mail: helpdesk@fillamentum.com
www.fillamentum.com

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Product Compliance Declaration

The company **Fillamentum Manufacturing Czech s.r.o.** declares that the product **Fillamentum CPE HG100** (3D printing filament) is compliant with:

- a) the Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (also known as RoHS 1),
- b) the Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (also known as RoHS 2),
- c) the Commission delegated Directive (EU) 2015/863 of 31 March 2015 amending Annex II to Directive 2011/65/EU of the European Parliament and of the Council as regards the list of restricted substances (also known as RoHS 3),

and it may be used for production of electrical and electronic equipment.

The material used for production is only the co-polyester. No substances limited in the Directive were detected in the input material. The colour versions of the product are made from the mixture of primary material with masterbatches. The colours of filament compliant according to the Directive are listed in Table 1. The limited substances are specified in Table 2.

The production is based on the Good Manufacturing Practice according to the Commission Regulation (EC) No 2023/2006. During the production, no substances are added into the material. The company guarantees that all the products placed on the market are in accordance with the technical documentation and the basic product requirements.

The declaration is based on the present knowledge and experience of the material suppliers. According to the RoHS directives, it is necessary to determine the concentration values of restricted substances on the final product.

Table 1: List of products Fillamentum CPE HG100 that comply with the RoHS directives.

No.	Product name
1.	CPE HG100 "Army Green"
2.	CPE HG100 "Black Soul"
3.	CPE HG100 "Caramel Brown Metallic"
4.	CPE HG100 "Deep Sea Transparent"
5.	CPE HG100 "Flash Yellow Metallic"
6.	CPE HG100 "Flirty Plum"
7.	CPE HG100 "Ghost White"
8.	CPE HG100 "Grey Mouse Transparent"
9.	CPE HG100 "Iced Green Transparent"
10.	CPE HG100 "Jungle Green Metallic"
11.	CPE HG100 "Lagoon Transparent"
12.	CPE HG100 "Lemonade Translucent"
13.	CPE HG100 "Mistake Blue Metallic"
14.	CPE HG100 "Morning Sun Transparent"
15.	CPE HG100 "Natural"
16.	CPE HG100 "Neon Orange Transparent"
17.	CPE HG100 "Neon Pink Transparent"
18.	CPE HG100 "Neon Yellow Transparent"
19.	CPE HG100 "Pink Blush Transparent"
20.	CPE HG100 "Pistachio Green"
21.	CPE HG100 "Red Hood Transparent"
22.	CPE HG100 "UFO Blue Metallic"
23.	CPE HG100 "Vertigo Grey"

Table 2: List of substances restricted according to the Annex II of the RoHS directives and the limits specified in input materials.

Substance name	Maximum concentration value	Concentration stated in input materials
Lead	0,1 %	< 0,1 %
Mercury	0,1 %	< 0,1 %
Cadmium	0,01 %	< 0,01 %
Hexavalent chromium	0,1 %	< 0,1 %
Polybrominated biphenyls (PBB)	0,1 %	< 0,1 %
Polybrominated diphenyl ethers (PBDE)	0,1 %	< 0,1 %
Bis(2-ethylhexyl) phthalate (DEHP)	0,1 %	< 0,1 %
Butyl benzyl phthalate (BBP)	0,1 %	< 0,1 %
Dibutyl phthalate (DBP)	0,1 %	< 0,1 %
Diisobutyl phthalate (DIBP)	0,1 %	< 0,1 %